



**Reduce
emissions**

**Increase
efficiency**

Emissions Legislation

Potential Impact of the Medium Combustion Plant Directive

The formation of NOx

Acid rain



- During the combustion of hydrocarbon fuels, NOx – Nitrogen oxides are formed due to the presence of nitrogen both within the combustion air and that organically bound within the fuel itself.
- NOx chemically NO (Nitric Oxide) + NO₂ (Nitrogen Dioxide), with NO being by far the larger component is, along with SOx (Sulphur Oxides) - the main contributor to **Acid Rain**.
- For this reason the LCPD was introduced and legislation is now being extended to Medium Combustion Plant.
- Choice of fuel is of major consideration; the air requirements for combustion are approximately equal for all fuels but the natural or organically bound nitrogen in the fuel varies from virtually zero in Natural gas, to a very small amount in Gas Oil, up to relatively large amounts in Heavy Fuel Oil and Coal.

NO_x formation

Types of formation mechanisms

We differentiate between three types of nitrogen oxides according to their source and their formation mechanism:

- **Thermal NO**

- Created by relatively high temperatures

- **Fuel NO**

- Nitrogen content bound in the fuel

- **Prompt NO**

- Hydrocarbon radicals -

(NO_x formation can exceed that produced from direct oxidation of nitrogen molecules – associated with by low temps, fuel rich conditions with short residence times)

Medium Combustion Plant

Directive (EU) 2015/2193



25th November 2015 –

“on the limitation of emissions of certain pollutants into the air from medium combustion plants”

Article 1

Subject matter

This Directive lays down rules to control emissions of sulphur dioxide (SO₂), nitrogen oxides (NO₂) and dust into the air from medium combustion plants, and thereby reduce emissions to air and the potential risks to human health and the environment from such emissions”.

Article 2

Scope

This Directive shall apply to combustion plants with a rated thermal input equal to or greater than 1 MW and less than 50 MW (‘medium combustion plants’), irrespective of the type of fuel they use.

MCPD Background

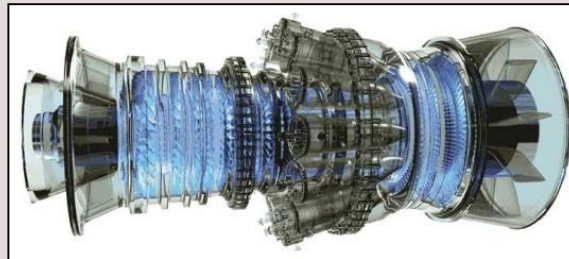
Background and Scope



- Proposal originally published by the EU Commission in December 2013;
- Forms part of new Clean Air Package and will help Member States to reduce their emissions and meet revised ceilings being negotiated under the NEC Directive;
- Plugs the gap between plants covered by the IED and smaller appliances covered by Eco-design;
- Emission Limit Values (ELV's) for NO_x, SO_x and dust;
- Must also measure and report CO, (currently no limit values set);
- Exemptions – many listed including direct heating and drying, vehicles/ships/aircraft, offshore GT's and gas and diesel engines, crematoria, R&D and testing;
- Aggregation of new plant only;
- Low air quality zones.

MCPD Scope

- Estimated 30,000? plants in the UK to comply with ELVs;
- Estimated <75% in range 1-5MW;
- Types of plant:
 - Boilers (80%)
 - Engines and gas turbines



MCPD Timeline

Directive key dates



17 Dec 2017	Transposition completed in Member States
20 Dec 2018	New plant must be registered, test emissions and comply with Emission Limit Values (ELV's)
01/01/2024	Existing plant above 5MW must be registered and test emissions within four months of registration
01/01/2025	Existing plant above 5MW must comply with ELV's
01/01/2029	Existing plant 5MW and below must be registered and test emissions within four months of registration
01/01/2030	Existing plant 5MW and below must comply with ELV's

MCPD Emission Limit Values



at a temperature of 273,15 K, a pressure of 101,3 kPa and at a standardised O₂ content of 6 % for solid fuels, 3 % for plants other than engines and gas turbines using liquid and gaseous fuels, and 15 % for engines and gas turbines.

ELVs differ for new and existing plant, different combinations of plant size, plant type and fuel type:

Plant size	Plant type	Fuel type
1-5MW	Engines	Solid biomass
5-50MW	Turbines	Other solid fuels
Some 5-20MW	Other	Gas Oil
		Other liquid fuels
		Natural gas
		Other gaseous fuels



MCPD Emission limit values

Existing burner/boilers 1-5MW – mg/Nm³



FUEL	NOx	SO₂	DUST
NATURAL GAS	250		
GAS OIL	200		
OTHER GASES	250	200 400 for low cv coke ovens	
OTHER LIQUID FUELS	650	350	50
SOLID BIOMASS	650	200 300 for straw Does not apply for wood	50
OTHER SOLID FUELS	650	1100	50

MCPD Emission limit values

Existing burner/boilers 5-50MW – mg/Nm³



FUEL	NO _x	SO ₂	DUST
NATURAL GAS	200		
GAS OIL	200		
OTHER GASES	250	35 400 for low cv coke ovens 200 for low cv blast furnaces 170 for biogas	
OTHER LIQUID FUELS	650	350 850 for HFO 5-20MW to 1/1/30	30
SOLID BIOMASS	650	200 300 for straw Does not apply for wood	30
OTHER SOLID FUELS	650	400 1100 for 5-20MW	30 50 for 5-20MW

MCPD Emission limit values



Existing engines and turbines 1-50MW – mg/Nm³

FUEL	NO _x	SO ₂	DUST
NATURAL GAS ENGINES	190 380 if dual fuel in gas mode		
NATURAL GAS TURBINES ABOVE 70% LOAD	150		
GAS OIL ENGINES	190 250 for 1-5MW 1850 if built before 18/5/06 1850 if dual fuel in liquid mode		
GAS OIL TURBINES ABOVE 70% LOAD	200		
OTHER GASES IN ENGINES	190 380 if dual fuel in gas mode	15 60 for biogas 130 for low cv coke ovens 65 for low cv blast furnaces	
OTHER GASES IN TURBINES ABOVE 70% LOAD	200	15	
OTHER LIQUID FUELS IN ENGINES	190 250 for 1-5MW 225 for 5-20MW 1850 if built before 18/5/06 1850 if dual fuel in liquid mode	120	10 20 for 1-20MW
OTHER LIQUID FUELS IN TURBINES ABOVE 70% LOAD	200	120	10 20 for 1-20MW

MCPD Emission limit values



New burners/boilers 1-50MW – mg/Nm³

FUEL	NO _x	SO ₂	DUST
NATURAL GAS	100		
GAS OIL	200		
OTHER GASES	200	35 100 for biogas 400 for low cv coke ovens 200 for low cv blast furnaces	
OTHER LIQUID FUELS	300 See SIS/MIS exception	350 See SIS/MIS exception	20 50 for 1-5MW
SOLID BIOMASS	300 500 for 1-5MW	200 Does not apply for wood	20 50 for 1-5MW 30 for 5-20MW
OTHER SOLID FUELS	300 500 for 1-5MW	400 500 for 1-5MW	20 50 for 1-5MW 30 for 5-20MW

MCPD Emission limit values



New engines and turbines 1-50MW – mg/Nm³

FUEL	NO _x	SO ₂	DUST
NATURAL GAS ENGINES	95 190 if dual fuel in gas mode		
NATURAL GAS TURBINES ABOVE 70% LOAD	50		
GAS OIL ENGINES	190 225 if dual fuel in liquid mode		
GAS OIL TURBINES ABOVE 70% LOAD	75		
OTHER GASES IN ENGINES	190	15 40 for biogas	
OTHER GASES IN TURBINES ABOVE 70% LOAD	75	15 40 for biogas	
OTHER LIQUID FUELS IN ENGINES	190 225 for 1-20MW <1200rpm 225 if dual fuel in liquid mode	120 See SIS/MIS exception	10 20 for 1-20MW
OTHER LIQUID FUELS IN TURBINES ABOVE 70% LOAD	75 See SIS/MIS exception	120 See SIS/MIS exception	10 20 for 1-20MW See SIS/MIS exception

Note – see special exemptions for low hours (500 – 1500) and SIS/MIS in all engine NO_x figures.

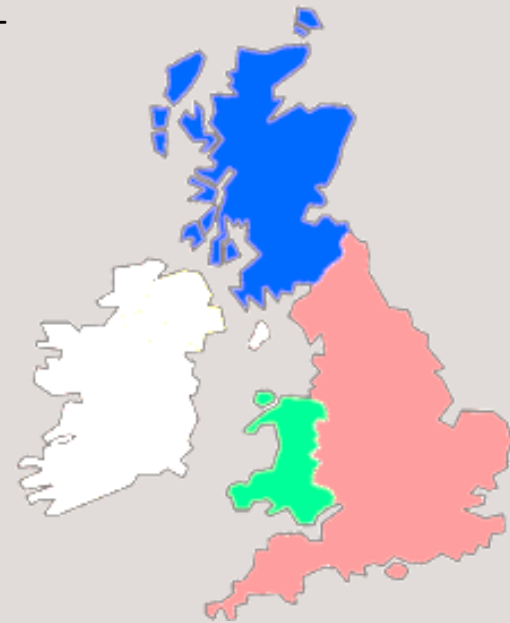
MCPD Domestic legislation

Current position

Defra have transposed the Directive in England and Wales
via changes to the Environmental Permitting Regulations (EPR) -

The Environmental Permitting (England and Wales)
(Amendment) Regulations 2018 (UK SI 2018/110)

- Scotland and Northern Ireland have confirmed that they will lay their own legislation
- Defra will work closely with the Devolved Administrations during transposition to promote consistency



MCPD Main obligations

Plant Operators



- Register/ obtain permit for plant as required and update as required;
- Ensure plant meets ELV's and monitor regularly;
- Take measures to ensure non compliance kept to a minimum;
- Record information regarding operation of plant;
- Keep information proving the effective continuous operation of secondary abatement if fitted;
- Report changes or upgrades to plant which would affect applicable ELV's;
- Assist regulators during inspections to ensure compliance with the MCPD;
- Keep periods of start up or shut down periods as short as possible.

MCPD Main obligations

Regulators

- Judge whether multiple plants on an installation should be aggregated.
- Manage system for registration and/or permitting (including updates).
- Deal effectively with non compliance.
- Make available to the public a register with information on combustion plant (including via the web) .
- Report data to Defra as required and to enable meeting reporting requirements to the Commission.
- Assess need to apply stricter ELV's in zones or part of zones not compliant with AQ limits.
- Report MCPD emissions in 2021, 2026 and 2031.

- Nomination of Competent Authority
- Establishing system for registration and/or permitting.
- How to apply optional exemptions/flexibilities in a pragmatic way.
- Data management: public information and reporting to the Commission.
- Establishing systems to ensure compliance.
- Dealing with non-compliance.
- Set requirements for emission monitoring.

The following slides are thoughts discussed at stakeholder workshops.

They do not currently represent Government policy.

1. Member States are required to nominate the Competent Authority, responsible for enforcement -

- EA responsible for all enforcement

2. System for registration/permitting –

Possible approaches:

- Very simple procedure for registration of low risk plant and more involved for complex plant/installations.
- For plant already part of a permit, the conditions will simply be amended to reflect MCPD.
- Spreading out registration of existing plant to avoid very large number of registration and emissions monitoring at key deadlines.

3. It is Government policy to apply optional exemptions and flexibilities but will need to assess their impacts.

4. Data management: public information and reporting - Directive requires the competent authority to establish a register of information about each plant. Possible approaches:

- Centralised database
- Access and updating
- Costs of administration

5. Member States are required to set up an effective system, based on either environmental inspections or other measures, to check compliance. Possible approaches:

Risk based approach largely based around emission tests for low risk plant
Supplemented with audits and inspections where necessary
Financial incentives to promote early compliance

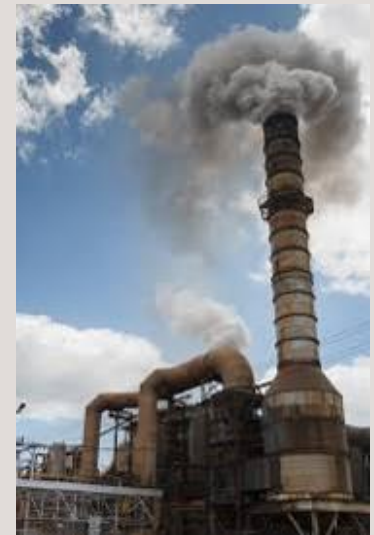
BIOMASS

**BACKUP
GENERATORS**

**DISTRICT
HEATING**

6. Dealing with non-compliance: Rules are to be set for the type, frequency and format of non-compliance information to be provided by operators. Possible approaches:

- Reporting not required if compliance restored within certain deadline; after that need to report and agree plan with Competent Authority.
- Operators must report data to demonstrate compliance has been restored.



7. Need to set requirements for monitoring, based on methods enabling reliable, representative and comparable results.

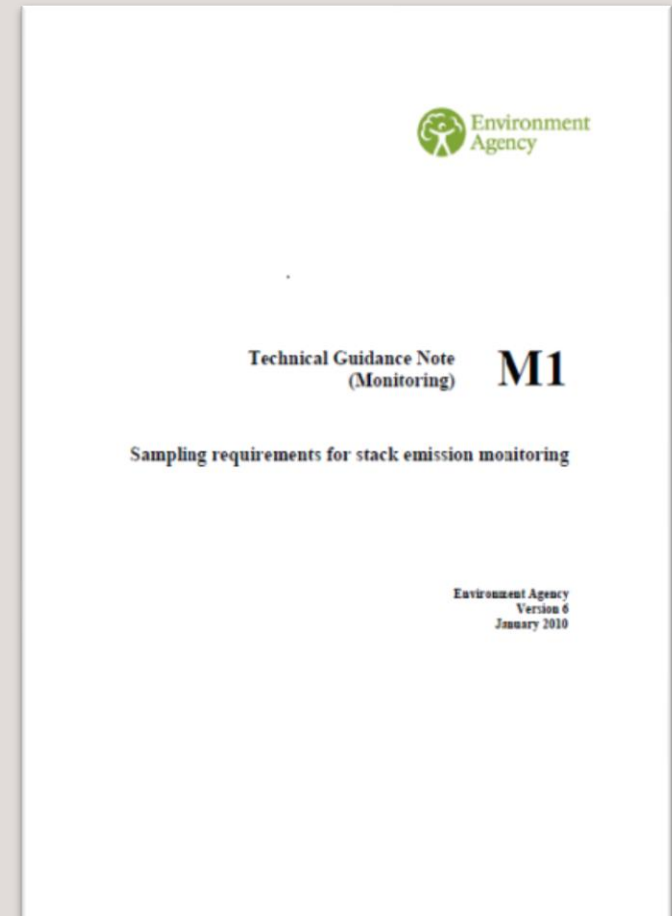
Possible approaches:

- Suggestions for mandatory MCERTS accreditation but considering if there are alternatives that could reduce burden to operators – risk based approach;
- Suggestion of an MCERTS-Light system allowing reputable service organisations to continue with routine testing (+ particulates);

8. Costs to Plant Operator:

- Annual administration charge
- One off permitting/registration charge
 - *Minority of higher risk plants

Message – polluter pays!



Headline issues not yet resolved

- How are all owner/operators informed and all the plants found?
- Complexity of registration;
- Registering and reporting through a central portal;
- Challenges to implementing an effective reporting system;
- ELV's – realistic or unworkable?
- Non-compliance and penalties?
- Exemptions and flexibilities (500 hour running etc.)?
- Definitions to be clarified (e.g. when is an existing plant a new plant?);
- Cold weather event; Aggregation rules; Mobile plant;
- Monitoring standards to be developed?
- Who produces test results – is this MCERTS, or is that too expensive for the risks?

Recommendations

Future proof your plant



- Review policy to burn high sulphur content liquid or solid fuels and plan to change to another fuel;
- Obtain frequent fuel specifications from your fuel provider;
- Obtain emission test data to determine if existing plant is likely to be compliant;
- Consider modernisation/optimisation of existing burner & controls and fit energy saving equipment;
- Consider emission optimisation and testing by combustion equipment manufacturer;
- Ensure all emission tests use approved calibrated instruments and retain records;
- Check accessibility of sampling points to comply with MCPD;
- Check MCPD compliance prior to ordering new burners, boilers, turbines or engines.

GLOBAL AND LOCAL

With service stations in more than 20 countries around the world, more than 70 international agents and a range of service centers in all of the key ports, we can be found wherever our customers need us.

A white silhouette of a world map is centered on a dark blue background. Numerous small blue dots are scattered across the map, representing service locations. A large, solid olive-green circle is positioned over the Atlantic and European regions, with a dashed yellow circle around it. Inside the olive-green circle, the text "WE ARE AS INTERNATIONAL AS OUR CUSTOMERS" is written in white, all-caps, sans-serif font.

WE ARE AS
INTERNATIONAL
AS OUR
CUSTOMERS

Thank You for Your Attention.

